

# INSTALLING FOUNDRY ON HOMES WITH TURRETS



1. Cut a v-notch in the return leg (back side of panel) at the butt hem. The number of cuts needed will depend on the radius of the turret. Making trial cuts will help you determine how many cuts you will need (**Fig. 18**).
2. Temperatures of 75° F or higher will aid in the flexibility of the panels. If possible, put panels in a warm room prior to installing on cold days. An industrial heat gun may also be used.
3. Cut a straight line at the base of the butt hem starting at each of the v-notch points (**Fig. 19**).
4. If required by the radius of the turret, cut a straight line at the nail hem across from the v-notch (**Fig. 20 & 21**). Make sure that the front side of the nail hem is cut free (**Fig. 22 & 23**).

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FIGURE 18

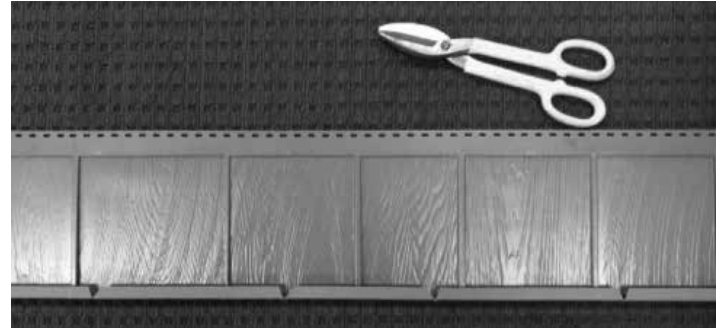


FIGURE 19

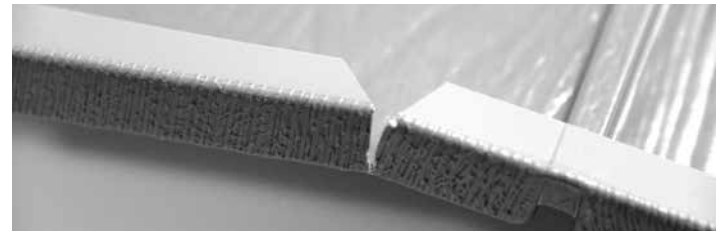


FIGURE 20

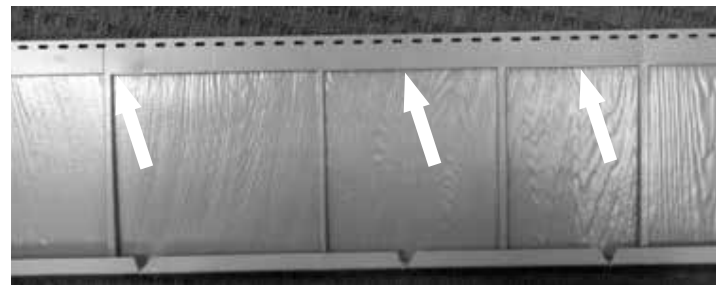


FIGURE 21



Back of nail hem

FIGURE 22



Front of nail hem

FIGURE 23



Front of nail hem